Sedimentation

Sedimentation, or clarification, is the process of letting suspended material settle by gravity. Suspended material may be particles, such as clay or silts, originally present in the source water. More commonly, suspended material or floc is created from material in the water and the chemical used in coagulation or in other treatment processes, such as lime softening. (see Coagulation and Flocculation chapter)

Sedimentation is accomplished by decreasing the velocity of the water being treated to a point below which the particles will no longer remain in suspension. When the velocity no longer supports the transport of the particles, gravity will remove them from the flow.

FACTORS AFFECTING SEDIMENTATION

Several factors affect the separation of settleable solids from water. Some of the more common types of factors to consider are:

PARTICLE SIZE

The size and type of particles to be removed have a significant effect on the operation of the sedimentation tank. Because of their density, sand or silt can be removed very easily. The velocity of the water-flow channel can be slowed to less than one foot per second, and most of the gravel and grit will be removed by simple gravitational forces. In contrast, colloidal material, small particles that stay in suspension and make the water seem cloudy, will not settle until the material is coagulated and flocculated by the addition of a chemical, such as an iron salt or aluminum sulfate.

The shape of the particle also affects its settling characteristics. A round particle, for example, will settle much more readily than a particle that has ragged or irregular edges.

All particles tend to have a slight electrical charge. Particles with the same charge tend to repel each other. This repelling action keeps the particles from congregating into flocs and settling.

WATER TEMPERATURE

Another factor to consider in the operation of a sedimentation basin is the temperature of the water being treated. When the temperature decreases, the rate of settling becomes slower. The result is that as the water cools, the detention time in the sedimentation tanks must increase. As the temperature decreases, the operator must make changes to the coagulant dosage to compensate for the decreased settling rate. In most cases temperature does not have a significant effect on treatment. A water treatment plant has the highest flow demand in the summer when the temperatures are the highest and the settling rates the best. When the water is colder, the flow in the plant is at its lowest and, in most cases, the detention time in the plant is increased so the floc has time to settle out in the sedimentation basins.

CURRENTS

Several types of water currents may occur in the sedimentation basin:

- Density currents caused by the weight of the solids in the tank, the concentration of solids and temperature of the water in the tank.
- Eddy currents produced by the flow of the water coming into the tank and leaving the tank.

The currents can be beneficial in that they promote flocculation of the particles. However, water currents also tend to distribute the floc unevenly throughout the tank; as a result, it does not settle out at an even rate.

Some of the water current problems can be reduced by the proper design of the tank. Installation of baffles helps prevent currents from short circuiting the tank.

SEDIMENTATION BASIN ZONES

Under ideal conditions, the sedimentation tank would be filled with the water that has been coagulated, and the floc would be allowed to settle before any additional water is added. That is not possible for most types of water treatment plants.

Most sedimentation tanks are divided into these separate zones:

Inlet zone
The inlet or influent zone should provide a smooth transition from the flocculation zone and should distribute the flow uniformly across the inlet to the tank. The normal design includes baffles that gently spread the flow across the total inlet of the tank and prevent short circuiting in the tank. (Short circuiting is the term used for a situation in which part of the influent water exits the tank too quickly, sometimes by flowing across the top or along the bottom of the tank.) The baffle could include a wall across the inlet, perforated with holes across the width of the tank.

Settling Zone
The settling zone is the largest portion of the sedimentation basin. This zone provides the calm area necessary for the suspended particles to settle.

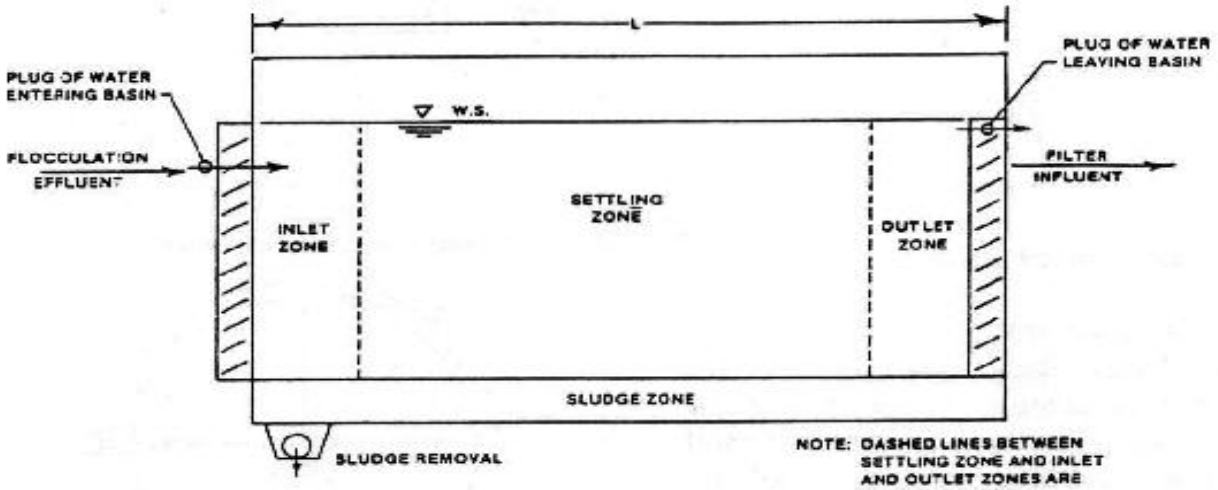
Sludge Zone
The sludge zone, located at the bottom of the tank, provides a storage area for the sludge before it is removed for additional treatment or disposal.

Basin inlets should be designed to minimize high flow velocities near the bottom of the tank. If high flow velocities are allowed to enter the sludge zone, the sludge could be swept up and out of the tank.

Sludge is removed for further treatment from the sludge zone by scraper or vacuum devices which move along the bottom.

Outlet Zone

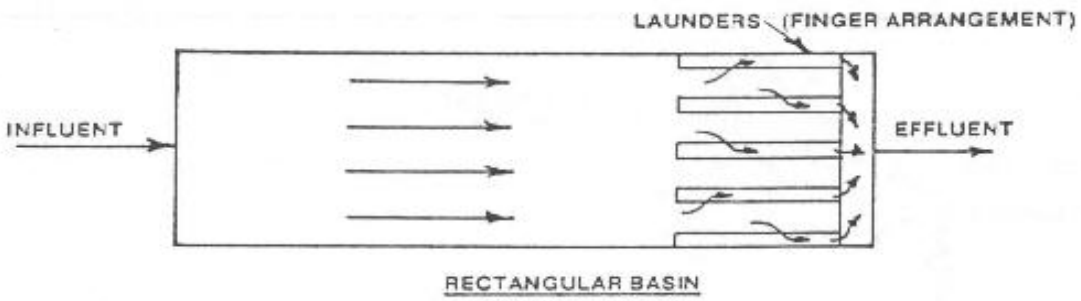
The basin outlet zone or launder should provide a smooth transition from the sedimentation zone to the outlet from the tank. This area of the tank also controls the depth of water in the basin. Weirs set at the end of the tank control the overflow rate and prevent the solids from rising to the weirs and leaving the tank before they settle out. The tank needs enough weir length to control the overflow rate, which should not exceed 20,000 gallons per day per foot of weir.



Sedimentation basin zones

SELECTION OF BASIN

There are many sedimentation basin shapes. They can be rectangular, circular, and square.

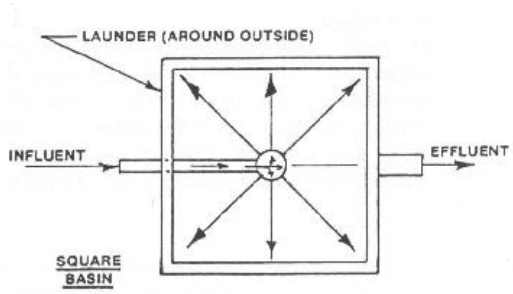


RECTANGULAR BASIN

Rectangular Basins

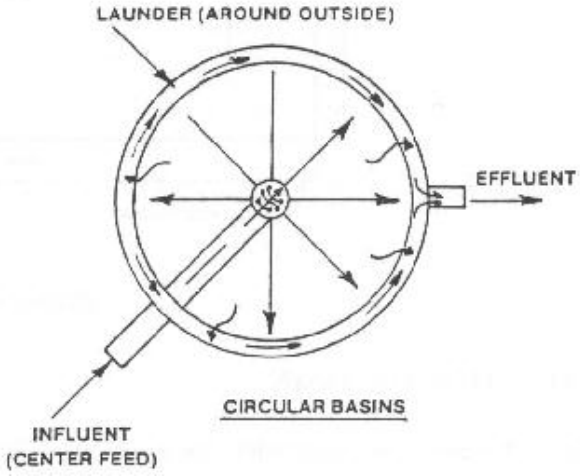
Rectangular basins are commonly found in large-scale water treatment plants. Rectangular tanks are popular as they tend to have:

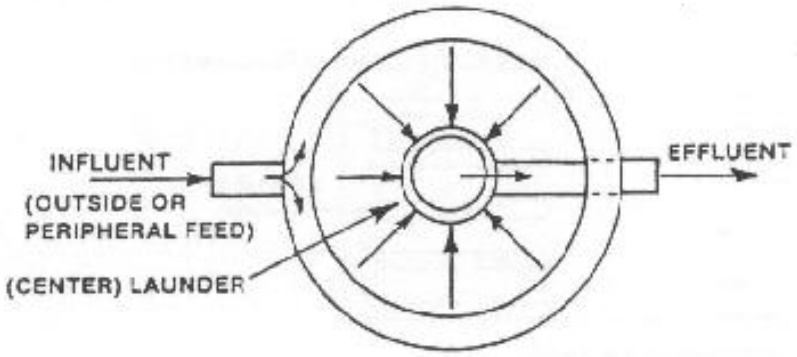
- High tolerance to shock overload
- Predictable performance
- Cost effectiveness due to lower construction cost
- Lower maintenance
- Minimal short circuiting



Circular and Square Basins

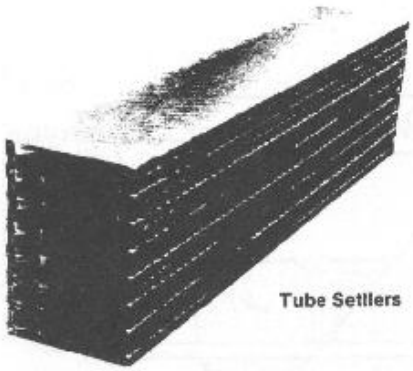
Circular basins are frequently referred to as clarifiers. These basins share some of the performance advantages of the rectangular basins, but are generally more prone to short circuiting and particle removal problems. For square tanks the design engineer must be certain that some type of sludge removal equipment for the corners is installed.



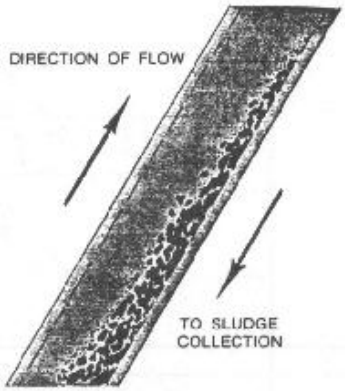


HIGH RATE SETTLERS

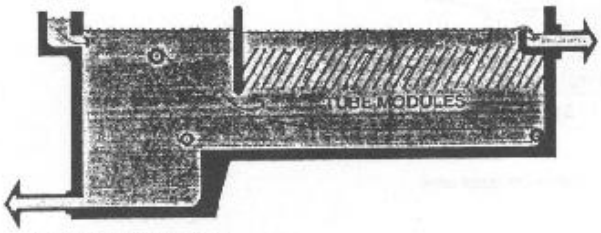
High rate tube settlers are designed to improve the characteristics of the rectangular basin and to increase flow through the tank. The tube settlers consist of a series of tubes that are installed at a 60 degree angle to the surface of the tank. The flow is directed up through the settlers. Particle have a tendency to flow at a angle different than the water and to contact the tube at some point before reaching the top of the tube. After particles have been removed from the flow and collected on the tubes, they tend to slide down the tube and back into the sludge zone.



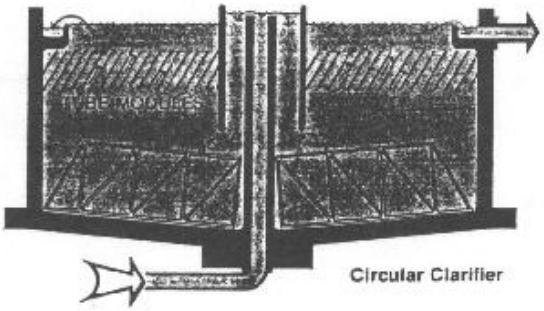
Tube Settlers



Counter-Current Flow in Tubes



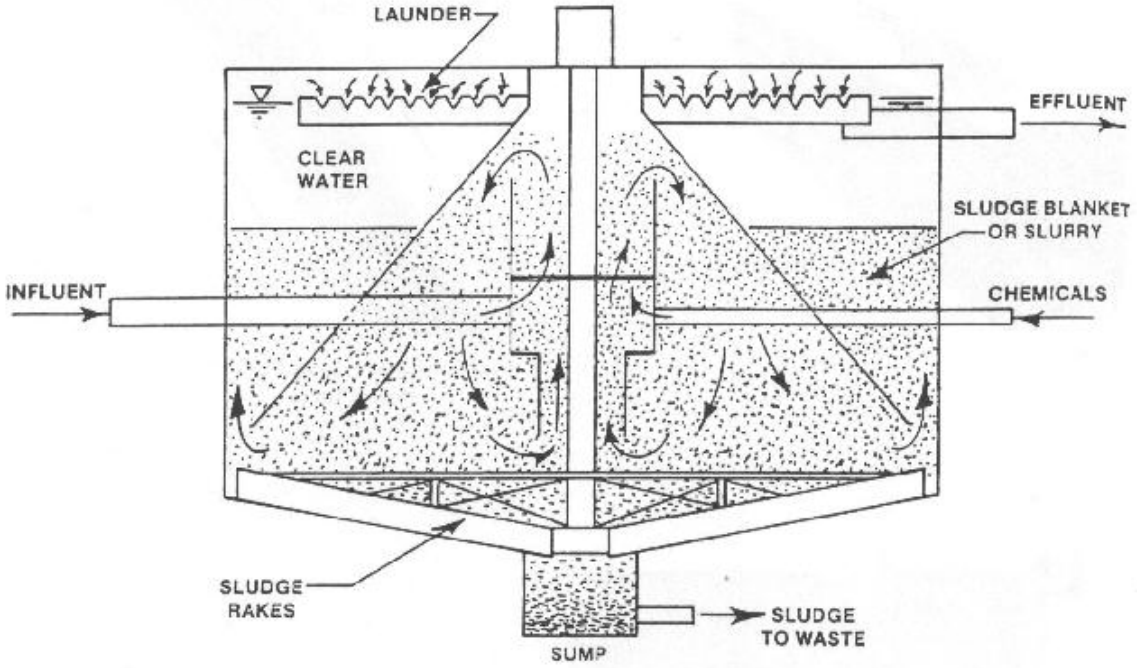
Rectangular Clarifier



Circular Clarifier

SOLIDS CONTACT UNITS

A solids contact unit combines the coagulation, flocculation, and sedimentation basin in one unit. These units are also called upflow clarifiers or sludge-blanket clarifiers. The solids contact unit is used primarily in the lime-soda ash process to settle out the floc formed during water softening. Flow is usually in an upward direction through a sludge blanket or slurry of flocculated suspended solids.



Solids-contact unit